DROP -IN ANCHOR

DROP -IN ANCHOR

- Perfect expansion and specially designed built-in plug ensures full expansion of anchor.
- The test values listed beneath were obtained using 4,000 psi Concrete (no aggregated).
- A safe working load should not exceed 25% of stated values.
- Within the range of load bearing, it can be used for indoor fixing, fire fightingapparatus, hot water piping, air-conditioner, general usually fixing and suspended fixing, and slot steel track, and suspended goods fixing, it is conveniently & quickly to inflate the body by inside cone plug.
- The knurling on the surface of the product is to enhance the traction between product and the interface, it is designed according to different construction requirement. The enclosed load carrying capacity date of this product is under the test condition of 280~330 kgs/cm2 of the concrete intensify, and the max securityl oad carrying capacity should not exceed 25% of the standard gauge.

ADHAWK

MATERIAL AND SURFACE FINISH

- Carbon Steel 4.8 grade, White Zinc Plated
- Stainless Steel 304

FOR FIXING TO

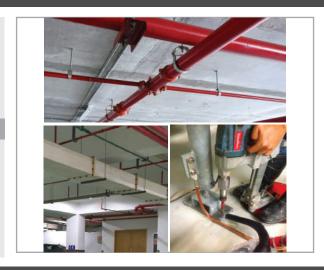
- Concrete
- 3
- Solid Brickwork
- Hollow Core Slab (Drop-In Anchor with Lipped)

APPLICATIONS

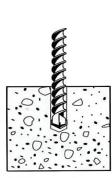
- Mechanical and electrical Services
- Suspension systems (ceilings)
- Cable Trays
- Signs
- Hand rails

FEATURES

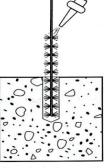
- Thin walled-smaller drill sizes used.
- Flush fitting-on protrusion when not is use.
- Shallow embedment-less chance of drilling into rebar, and faster drilling.
- Permanent anchorage- removal of fixture leaves anchor undisturbed



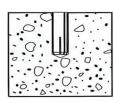
INSTALLATION PROCEDURES



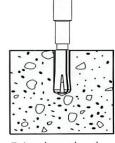
Drill correct diameter hole to recommended depth.



Clean hole_thoroughly with a nylon brush. Remove debris by way of vacuum pump, compressed air, hand pump etc.



Insert anchor.



Drive down the plug until the setting tool shoulder meets the anchor.



Tighten bolt with torque wrench to recommended assembly torque.

DROP -IN ANCHOR

DROP -IN ANCHOR



Anchor Size	d Anchor Ø (mm) X Anchor Length (mm)	db Thread Size X It Thread Length (mm)	do Hole Diameter (mm) X Hj Hole Depth (mm)	Packed Quantity (Carton)	Part No. Carbon Steel (Plate)	Part No. Stainless Steel 304	
1/4" (M6)	8x25	1/4"BSW x10	8x28	2000	DAZPA14025	DASS14025	
5/16" (M8)	10x30	5/16"BSW x14	10x33	2000	DAZPA51630	DASS51630	
3/8" (M10)	12x40	3/8"BSW x15	12x43	500	DAZPA38040	DASS38040	
1/2" (M12)	16x50	1/2"BSW x20	16x53	300	DAZPA12050	DASS12050	
5/8" (M16)	20x65	5/8"BSW x25	20x68	200	DAZPA58065	-	

INSTALLATION AND PERFORMANCE DETAILS

	Installation			Structural Limits			Rec Working Lood (kN) See Sefety Factor P1						
Anchor Size	Hole Diameter	Embeded Depth	Fixture Hole	Tight Torque		Spacing	Structural Thickness Minimum (mm)	20MPa		30MPa		40MPa	
	Ø (mm)	(mm)	Ø (mm)	(Nm)				Tensile	Shear	Tensile	Shear	Tensile	Shear
1/4"	8	28	7	6	75	50	60	2.9	2.0	3.5	2.0	3.9	2.0
5/6"	10	33	9	10	90	60	70	3.1	2.6	3.8	2.6	4.4	2.6
3/8"	12	43	12	20	120	80	80	4.8	3.3	5.9	3.3	6.3	3.3
1/2"	16	53	14	40	150	100	100	7.0	8.1	8.6	8.1	9.9	8.1
5/8"	20	68	18	95	195	130	130	10.6	10.4	13.0	10.4	15.1	10.4

^{*} The factor of safety applied for Concrete tension is 3.0

DROP-IN ANCHOR WITH LIPPED

Anchor Size	d Anchor Ø	dbThread Size	do Hole Diameter (mm)	Packed Quantity	Part No. Carbon Steel (Plate)	300 MPa	
	x Anchor Length (mm)	x It Thread Length (mm)	`• '	(Carton)		Tensile Load (kN)	Shear Load (kN)
3/8"	12x30	3/8"BSW x15	12x33	500	DLZPA38030	3.6	2.9

